

Date: Friday, 18/07/2008 2:41:14 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: D205-633-015
<b>Job Number</b>	: 40673		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: DISASSEMBLE15
<b>This Issue</b>	: 18/07/2008 <b>S.O. No.</b> :	<b>Drawing Number</b>	: DISASSEMBLE
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	:
<b>First Issue</b>	: / / <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b>	:
<b>Previous Run</b>	: 00015	<b>Material</b>	:
<b>Written By</b>	: _____	<b>Due Date</b>	: 25/07/2008 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: _____		
<b>Comment</b>	:		

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment: PACKAGING RESOURCE #1**

PULL FROM STOCK: C46002

4 X D205-633-015 B 26230 B2320 / 2X 13232 / 10

DISASSEMBLE KIT AND RETURN PARTS TO STOCK:

✓ 4 X D2563 STEP WELDMENT B 20839A / 23207A / 23216A x2

✓ 8 X D2022-101 B 21505

✓ 8 X D2022-103 B 16062 6X B242712p

✓ 4 X D2562-005 B 23224

✓ 4 X D2565-301 B 20848 2x 20608 1x 23226 1x

✓ 4 X D2565-303 B 20609 1x 20849 3x

✓ 4 X D2565-305 B 20610 1p 17672 1x 20850 2K

✓ 4 X D2565-307 B 20611 1x 20851 2x 23227 1x

✓ 4 X D2565-309 B 20852 3 p 20612 1X

4 X D3165-1 B 20617 14 232342X 349881X

④ ~~SA~~ AN44 7A B 17614 1x 17653 1x 17930 1x 18034 1x

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D205-633-015

Job Number: 40673

Part Number: DISASSEMBLE15

Job Number:



Seq. #:

Machine Or Operation:

Description :

4 X AN45A B 15247 3X 100089 1X  
12 X AN46A B 16067 9X 19278 3X  
8 X AN47A B 16199 6X 18369 2X  
4 X AN414A B 14600 3X 15072 1X  
4 X AN410A B 15003 3X 18057 1X  
4 X AN514A B M11921 3X M17566 1X  
56 X AN960JD416 B 16941 42X 19088 14 X  
16 X AN960JD516 B 16527 12X 18100 4X  
32 X MS21042L4 B 15924 24X 17997 8X  
8 X MS21042L5 B 16941 2X 16822 4X 19073 2X  
ADJUST ACCPAC u 08/07/21

2.0

D205633015

Heli-Access-Step



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)  
Heli-Access-Step

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08/07/21

08/07/21

Date: Friday, 18/07/2008 1:43:02 PM

User: Linda Lacelle

**Bill of Manufacturing**

Part Number	: D205633022	Revision	: B
Drawing Name	: HELI ACCESS STEP HIGH GEAR RH	Default Qty.	: 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	Photocopy bluefile & type labels per	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D2022101	Spacer	4.00	Each	0.38	1.52
4	D2022103	Spacer	2.00	Each	0.17	0.34
5	D2562011	Strut	1.00	Each	8.63	8.63
6	D2565101	Strut 13	1.00	Each	34.80	34.80
7	D2565103	Strut 11	1.00	Each	22.97	22.97
8	D2565105	Strut 13	1.00	Each	15.93	15.93
9	D2565107	Strut 13	1.00	Each	15.97	15.97
10	D2565109	Strut 15	1.00	Each	14.99	14.99
11	D2565111	Strut 13	1.00	Each	14.99	14.99
12	* D3437041	Aft Strut Assembly 1 - Need 10	1.00	Each	0.00	0.00
13	D3438042	Step Weldment Assembly	1.00	Each	0.00	0.00
14	AN45A	Bolt	1.00	Each	0.13	0.13
15	AN46A	Bolt	4.00	Each	0.07	0.31
16	AN47A	Bolt	1.00	Each	0.11	0.11
17	AN411A	Bolt	1.00	Each	0.16	0.16
18	AN414A	Bolt	1.00	Each	0.18	0.18
19	AN44 7A	EYEBOLT	1.00	Each	0.00	0.00
20	AN514A	Bolt	1.00	Each	0.38	0.38
21	AN960JD416	Washer	16.00	Each	0.03	0.53
22	AN960JD516	Washer	3.00	Each	0.04	0.14
23	MS21042L4	Nut	8.00	Each	0.06	0.48
24	MS21042L5	Nut	2.00	Each	0.30	0.61
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						133.25

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User: Linda Lacelle

**Bill of Manufacturing**

Part Number : D205633021		Revision : B				
Drawing Name : HELI ACCESS STEP HIGH GEAR LH		Default Qty. : 1				
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	Photocopy bluefile & type labels per	0.00	Hours	26.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
3	D2022101	Spacer	4.00	Each	0.38	1.52
4	D2022103	Spacer	2.00	Each	0.17	0.34
5	D2562011	Strut	1.00	Each	8.63	8.63
6	D2563	Step Weldment Assembly	1.00	Each	208.86	208.86
7	D2565101	Strut	1.00	Each	34.80	34.80
8	D2565103	Strut	1.00	Each	22.97	22.97
9	D2565105	Strut	1.00	Each	15.93	15.93
10	D2565107	Strut	1.00	Each	15.97	15.97
11	D2565109	Strut	1.00	Each	14.99	14.99
12	D2565111	Strut	1.00	Each	14.99	14.99
13	D3437041	Aft Strut Assembly	1.00	Each	0.00	0.00
14	AN45A	Bolt	1.00	Each	0.13	0.13
15	AN46A	Bolt	4.00	Each	0.07	0.31
16	AN47A	Bolt	1.00	Each	0.11	0.11
17	AN411A	Bolt	1.00	Each	0.16	0.16
18	AN414A	Bolt	1.00	Each	0.18	0.18
19	AN44 7A	EYEBOLT	1.00	Each	0.00	0.00
20	AN514A	Bolt	1.00	Each	0.38	0.38
21	AN960JD416	Washer	16.00	Each	0.03	0.53
22	AN960JD516	Washer	3.00	Each	0.04	0.14
23	MS21042L4	Nut	8.00	Each	0.06	0.48
24	MS21042L5	Nut	2.00	Each	0.30	0.61
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	26.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	57.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						342.11

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User: Linda Lacelle

**Bill of Manufacturing**

**Part Number** : D205633015  
**Drawing Name** : HELI ACCESS STEP

**Revision** : N/A  
**Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	0.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
3	D2563	STEP WELDMENT	1.00	Each	0.00	0.00
▪ 1	D2244116	Pick:	1.00	Each	0.00	0.00
▪ 2	D267334	Pick:	2.00	Each	0.00	0.00
▪ 3	D2561	Pick:	2.00	Each	0.00	0.00
▪ 4	D2564	Pick:	2.00	Each	0.00	0.00
▪ 5	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 6	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 7	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	0.00	0.00
▪ 8	HAND FINISHING1	HAND FINISHING RESOURCE #1	0.00	Hours	56.00	0.00
▪ 9	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	26.00	0.00
▪ 10	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	0.00	Hours	90.00	0.00
▪ 11	QC9	VISUAL WELDING INSPECTION	0.00	Hours	26.00	0.00
▪ 12	QC5	INSPECT WORK TO CURRENT STEP	0.00	Hours	43.00	0.00
▪ 13	POWDER COATING	POWDER COATING	0.00	Hours	62.00	0.00
▪ 14	HAND FINISHING1	HAND FINISHING RESOURCE #1	0.00	Hours	56.00	0.00
▪ 15	QC3	INSPECT POWDER COAT/CHEMICAL	0.00	Hours	0.00	0.00
▪ 16	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
4	D2022101	Pick: Packing Kit	2.00	Each	0.00	0.00
5	D2022103	Pick: Packing Kit	2.00	Each	0.00	0.00
6	D2562005	Pick: Packing Kit	1.00	Each	0.00	0.00
7	D2565301	Pick: Packing Kit	1.00	Each	0.00	0.00
8	D2565303	Pick: Packing Kit	1.00	Each	0.00	0.00
9	D2565305	Pick: Packing Kit	1.00	Each	0.00	0.00
10	D2565307	Pick: Packing Kit	1.00	Each	0.00	0.00
11	D2565309	Pick: Packing Kit	1.00	Each	0.00	0.00
12	D31651	Pick: Packing Kit	1.00	Each	31.66	31.66
13	AN44 7A	Pick: Packing Kit	2.00	Each	0.00	0.00
14	AN45A	Pick: Packing Kit	1.00	Each	0.00	0.00
15	AN46A	Pick: Packing Kit	3.00	Each	0.00	0.00
16	AN47A	Pick: Packing Kit	2.00	Each	0.00	0.00
17	AN414A	Pick: Packing Kit	1.00	Each	0.00	0.00
18	AN410A	Pick: Packing Kit	1.00	Each	0.00	0.00
19	AN514A	Pick: Packing Kit	1.00	Each	0.00	0.00
20	AN960JD416	Pick: Packing Kit	14.00	Each	0.00	0.00
21	AN960JD516	Pick: Packing Kit	4.00	Each	0.00	0.00
22	MS21042L4	Pick: Packing Kit	8.00	Each	0.00	0.00
23	MS21042L5	Pick: Packing Kit	2.00	Each	0.00	0.00
24	D2563	Pick: Packing Kit	1.00	Each	0.00	0.00
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	56.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
<b>Total BOM Cost</b>						<b>31.66</b>

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User: Linda Lacelle

**Bill of Manufacturing**

Part Number		: D205633025	Revision		: B	
Drawing Name		: HELI ACCESS STEP EXT HIGH GEAR	Default Qty.		: 1	
Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
3	D2022101	Spacer	4.00	Each	2.14	8.59
4	D2022103	Spacer	2.00	Each	5.50	11.00
5	D2562005	Strut	1.00	Each	7.61	7.61
6	D2563	Step Weldment Assembly	1.00	Each	0.00	0.00
7	D31651	Support Arm	1.00	Each	31.66	31.66
8	D2565301	Strut	1.00	Each	23.24	23.24
9	D2565303	Strut	1.00	Each	11.43	11.43
10	D2565305	Strut	1.00	Each	21.82	21.82
11	D2565307	Strut	1.00	Each	9.72	9.72
12	D2565309	Strut	1.00	Each	14.82	14.82
13	D3437045	Aft Strut Assembly	1.00	Each	0.00	0.00
14	AN45A	Bolt	1.00	Each	0.14	0.14
15	AN46A	Bolt	3.00	Each	0.16	0.48
16	AN47A	Bolt	1.00	Each	0.10	0.10
17	AN412A	Bolt	1.00	Each	0.24	0.24
18	AN414A	Bolt	1.00	Each	0.18	0.18
19	AN44 7A	EYEBOLT	1.00	Each	0.00	0.00
20	AN514A	Bolt	1.00	Each	0.36	0.36
21	AN960JD416	Washer	14.00	Each	0.03	0.44
22	AN960JD516	Washer	3.00	Each	0.04	0.14
23	MS21042L4	Nut	7.00	Each	0.15	1.05
24	MS21042L5	Nut	2.00	Each	0.46	0.92
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						144.00

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User: Linda Lacelle

**Bill of Manufacturing**

Part Number	: D205633026	Revision	: B
Drawing Name	: HELI ACCESS STEP EXT HIGH GEAR RH	Default Qty.	: 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
3	D2022101	Spacer 65 -015	4.00	Each	2.14	8.59
4	D2022103	Spacer 119 -015	2.00	Each	5.50	11.00
5	D2562005	Strut 8 -015	1.00	Each	7.61	7.61
6	D3438042	Step Weldment Assembly	1.00	Each	0.00	0.00
7	D31651	Support Arm 3 -015	1.00	Each	31.66	31.66
8	* D2565301	Strut 1 -015	1.00	Each	23.24	23.24
9	D2565303	Strut 11 -015	1.00	Each	11.43	11.43
10	D2565305	Strut 2 -015	1.00	Each	21.82	21.82
11	* D2565307	Strut 1 -015	1.00	Each	9.72	9.72
12	D2565309	Strut 10 -015	1.00	Each	14.82	14.82
13	<del>D3437045</del>	Aft Strut Assembly <del>0 -015</del> 2	1.00	Each	0.00	0.00
14	AN45A	Bolt	1.00	Each	0.14	0.14
15	AN46A	Bolt	3.00	Each	0.16	0.48
16	AN47A	Bolt	1.00	Each	0.10	0.10
17	AN412A	Bolt	1.00	Each	0.24	0.24
18	AN414A	Bolt	1.00	Each	0.18	0.18
19	AN44 7A	EYEBOLT	1.00	Each	0.00	0.00
20	AN514A	Bolt	1.00	Each	0.36	0.36
21	AN960JD416	Washer	14.00	Each	0.03	0.44
22	AN960JD516	Washer	3.00	Each	0.04	0.14
23	MS21042L4	Nut	7.00	Each	0.15	1.05
24	MS21042L5	Nut	2.00	Each	0.46	0.92
25	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
26	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
27	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00
Total BOM Cost						144.00



# Purchase Order

P.O. Box 37  
Hawkesbury, Ontario K6A 2R4  
Canada  
**Phone:** 613-632-3336  
**Fax:** 613-632-4443

Date Jul 18, 2008	Page 1
Purchase Order Number 9002104	

## Vendor Address:

Dart Aerospace Ltd  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

## Drop Ship:

CTEMP01 SHIP3  
Tempest Heli Part Inc.  
TBA  
Alberta  
Canada  
Tax ID # 86-7852330  
Cust PO # P11676

Salesperson	Vendor NO	PO Date	Terms	Ship Via	Requested Ship Date
PEGGY	VDART01	Jul 18, 2008	DNET30	To Be Announced	Aug 04, 2008
Sales Order Number	Additional Comments		Customer Freight Acct		Availability
CRFQ11432	Good to Go NM 18Jul08		TBA		04Aug08

Qty. Ordered		Item Number	Description	Drop- Ship	Unit Cost	Total Discount		Extended Cost
1	2	D205-594-011	Ext. Hi Landing Gear 205	Yes	35,995.50	16,557.93	23%	55,433.07
2	2	D205-633-025	Heli Access Steps	Yes	3,262.50	1,500.75	23%	5,024.25
3	2	D205-633-026	Heli Access Steps	Yes	3,262.50	1,500.75	23%	5,024.25
4	1	DCOLLECT	Dart Freight	Yes	0.00	0.00	0%	0.00